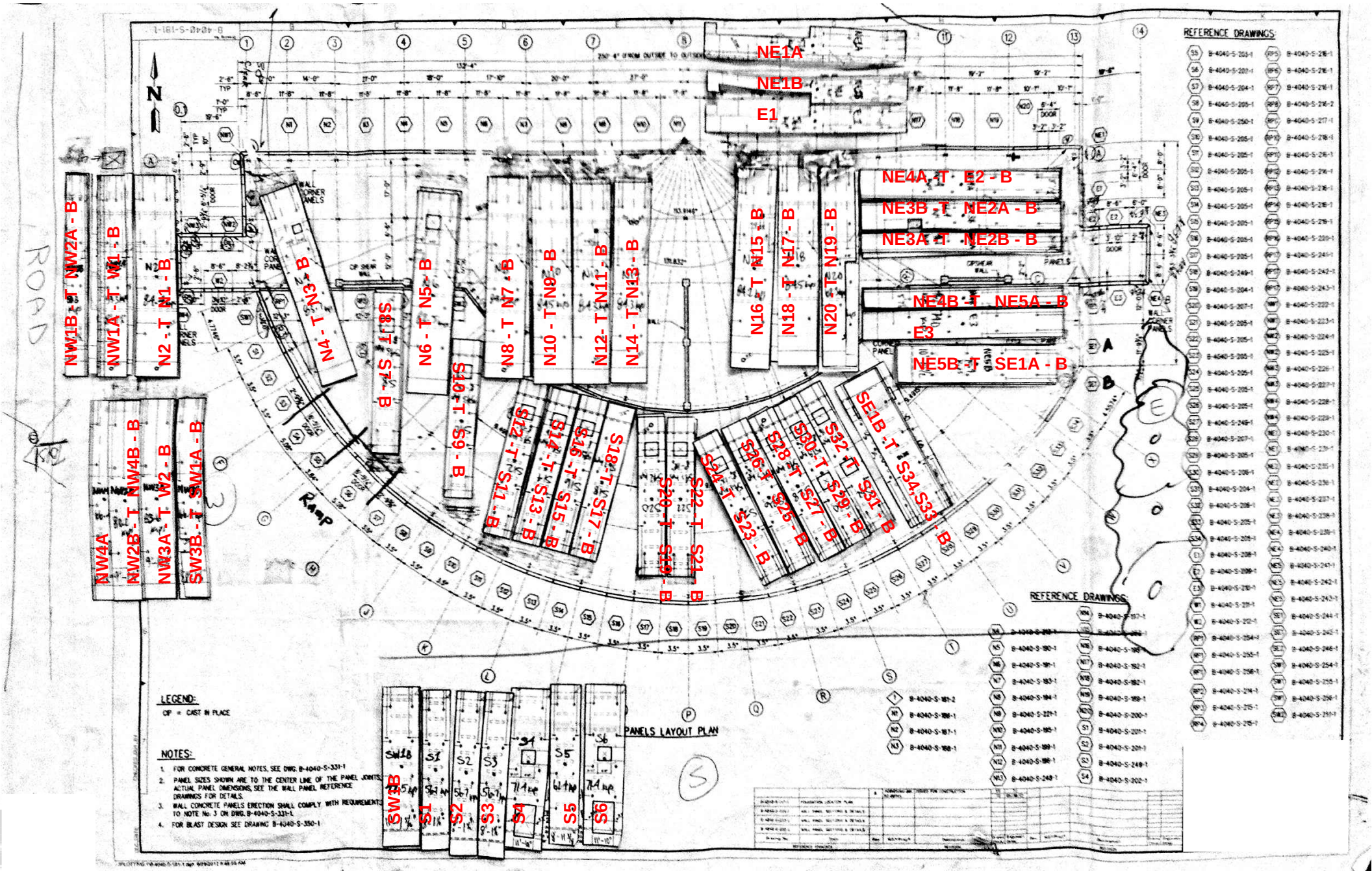# Casting Bed Layout Plan